[CONTRIBUTION FROM THE EASTERN REGIONAL RESEARCH LABORATORY<sup>1</sup>]

# MIXED ESTERS OF LACTIC AND CARBONIC ACIDS. *n*-ALKYL CARBONATES OF *n*-ALKYL LACTATES

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Previous papers in this series described a group of miscellaneous carbonates of lactates (1) and three homologous families (2), and also indicated the usefulness of some of these esters as plasticizers for vinyl chloride resins (3). This paper describes two additional series of esters having the formula ROCOOCH  $(CH_3)COOR'$ . In one homologous series, R is ethyl and R' is *n*-alkyl. In the other, R and R' are identical *n*-alkyl groups. Each series consists of six members, one compound being common to both (Table I).

The esters were prepared, and physical properties were determined as described in a previous paper (2). The preparation and physical properties of the lactates used have been described recently (4).

Although the lowest members of each series have been prepared (2), they are not included in this paper because, as is usual in homologous series, their physical properties deviate from the orderly sequence shown by the higher members of the series.

Boiling points and vapor pressures. Figures 1 and 2 show the boiling points of the esters as a function of the pressure. In these modified Cox charts, pressure is plotted logarithmically, and the temperature scale is laid off as a linear function of 1/(t+193), where t is in °C. The lines showed considerable curvature (convex upward) when plotted on the usual types of Cox paper having temperature scales determined by 1/(t+273) or 1/(t+230), although the curvature was less with the latter type paper. The scales determined by 1/(t+193) were straight lines, and charts having this scale were conveniently prepared from commercial Cox chart paper having a scale linear with 1/(t+273) by adding 80° to each temperature designated on the chart. The mathematical proof of this transformation has been published elsewhere (5).

In each homologous series, the logarithm of the vapor pressure at any fixed temperature is a linear function of the number of carbon atoms in the ester. Tables II and III show equations for these lines at various temperatures. For each series, these lines constitute a family having a common point of intersection located as follows:

For the ethyl carbonate series: x = -18, log P = 7.5.

For the alkyl carbonate series: x = -14.5, log P = 6.5.

Also, within each family, the slopes (a) of these lines vary with the absolute temperature:

For the ethyl carbonate series: a = -113/T + 0.055. For the alkyl carbonate series: a = -130/T + 0.103.

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| æ                                       | R  | VIELD. %   | <b>*</b><br>30          | 40                  | d <sup>2</sup> 0       | 40        | MOL. RE | FR. 20°                | VISCOSI               | rv, cps.           | ర                             | %            | Ĥ        | %      |
|---|--|------------|-------------------------|---------------------|------------------------|-----------|---------|------------------------|-----------------------|--------------------|-------------------------------|--------------|----------|--------|
|   |  |            | A                       | 9                   | Ŧ                      | 4         | Calc'd  | Found                  | 20°                   | 40°                | Calc'd                        | Found        | Calc'd   | Found  |
| Ethyl                                   | Ethyl                                    | 72         | 1.4112                  | 1.4032              | 1.0742                 | 1.0523    | 44.10   | 43.98                  | 4.11                  | 2.45               | 50.5                          | 50.5         | 7.4      | 7.5    |
| Ethyl                                   | Butyl                                    | 5          | 1.4181                  | 1.4102              | 1.0325                 | 1.0138    | 53.33   | 53.28                  | 5.16                  | 2.95               | 55.0                          | 54.8         | 8.3      | 8.3    |
| Ethyl                                   | Hexyl                                    | 8          | 1.4242                  | 1.4167              | 1.0021                 | 0.9828    | 62.57   | 62.75                  | 7.46                  | 3.79               | 58.5                          | 58.5         | 9.0      | 8.9    |
| Ethyl                                   | Octylb                                   | 49         | 1.4281                  | 1.4212              | 0.9846                 | 0.9664    | 71.80   | 71.70                  | 8.96                  | 4.61               | 61.3                          | 61.3         | 9.6      | 9.6    |
| Ethyl                                   | Dodecyl                                  | 48         | 1.4366                  | 1.4295              | 0.9569                 | 0.9406    | 90.27   | 90.41                  | 15.64                 | 7.51               | 65.4                          | 65.4         | 10.4     | 10.5   |
| Ethyl                                   | Hexadecyl                                | 06         | 1.4422                  | 1.4352              | 0.9390                 | 0.9235    | 108.75  | 108.97                 | 25.48                 | 11.57              | 68.4                          | 68.6         | 10.9     | 10.9   |
| Propyl                                  | Propyl                                   | 02         | 1.4189                  | 1.4110              | 1.0338                 | 1.0136    | 53.33   | 53.31                  | 5.88                  | 3.20               | 55.0                          | 55.0         | 8.3      | 8.2    |
| Butyl                                   | Butyla                                   | 73         | 1.4240                  | 1.4162              | 1.0049                 | 0.9864    | 62.57   | 62.75                  | 6.51                  | 3.64               | 58.5                          | 59.1         | 9.0      | 9.2    |
| Amyl                                    | $Amyl^{c}$                               | 29         | 1.4290                  | 1.4214              | 0.9848                 | 0.9670    | 71.80   | 71.82                  | 8.74                  | 4.57               | 61.3                          | 61.3         | 9.6      | 9.4    |
| Hexyl                                   | Hexyle                                   | 64         | 1.4327                  | 1.4250              | 0.9654                 | 0.9483    | 81.04   | 81.34                  | 11.59                 | 5.65               | 63.5                          | 63.4         | 10.0     | 10.1   |
| Decyl                                   | Decyle                                   | 25         | 1.4440                  | 1.4358              | 0.9315                 | 0.9157    | 117.98  | 118.22                 | 25.66                 | 11.68              | 69.5                          | 69.8         | 11.2     | 11.1   |
| <sup>a</sup> These com<br>this compound | pounds have been d<br>have been publishe | escribed p | reviously<br>sly (1). ° | (2), but<br>Certain | are inclu<br>lata on t | nded here | for com | parison w<br>have beel | /ith thei<br>n report | r homol<br>ed prev | ogs. <sup>b</sup> {<br>iously | Some of (3). | f the da | tta on |

|      | ROCOOCH(CH <sub>1</sub> )COOR' |
|------|--------------------------------|
| E I  | LACTATES:                      |
| TABI | п-Алкур                        |
|      | ARBONATES OF                   |
|      | п-Алкур С                      |

By use of these equations for the slopes, and the common points given above, equations for vapor pressures at any desired temperature may be readily calculated.



FIG. I BOILING POINTS OF ETHYL CARBONATES OF n-ALKYL LACTATES

At any chosen fixed pressure, the squares of the boiling points ( $^{\circ}$ K) vary directly with the number of carbon atoms in the esters of either series. Equations in Tables II and III show these relationships. Within each family, these lines determined at different pressures pass through a common point.

## TABLE II

Boiling Points (T = °K.) and Vapor Pressures (P = pressure, mm.) of Ethyl Carbonates of n-Alkyl Lactates as Related to Number of Carbon Atoms (x)

| CONST. TEMP., °C., or | a       | ь                      | DEVIATIONS <sup>3</sup> |         |  |
|-----------------------|---------|------------------------|-------------------------|---------|--|
| PRESSURE, MM.         | U .     | Ū                      | Max.                    | Average |  |
|                       | Boiling | Points: $10^{-4}T^2 =$ | ax + b                  |         |  |
| 760 mm.               | 1.56    | 11.30                  | 3                       | 1.2     |  |
| 100                   | 1.18    | 8.50                   | 1                       | 0.7     |  |
| 10                    | 0.918   | 6.50                   | 3                       | 1.8     |  |
| 1                     | 0.746   | 5.18                   | 4                       | 2.0     |  |
|                       | Vapor P | ressures: Log P =      | ax + b                  |         |  |
| 300°                  | -0.143  | 4.92                   | 19                      | 14      |  |
| 250                   | -0.161  | 4.57                   | 9                       | 7       |  |
| 200                   | -0.184  | 4.17                   | 6                       | 2       |  |
| 150                   | -0.212  | 3.67                   | 2                       | 1       |  |
| 100                   | -0.248  | 3.00                   | 6                       | 4       |  |

<sup>a</sup> Temperature deviations are in °C. Pressure deviations are in percentages. A deviation of 1° is equivalent to a pressure deviation of about 5%.

## TABLE III

Boiling Points (T = °K.) and Vapor Pressures (P = pressure, mm.) of Compounds ROCOOCH(CH<sub>2</sub>)COOR (R = n-Alkyl) as Related to Number of Carbon Atoms (x)

| CONSTANT TEMP., °C.<br>OF PRESSURE, MM. | a       | b                      | DEVIATIONS |         |  |
|---|---------|------------------------|------------|---------|--|
|   |         |                        | Max.       | Average |  |
|   | Boiling | Points: $10^{-4}T^2 =$ | ax + b     |         |  |
| 760 mm.                                 | 1.51    | 11.95                  | 2          | 0.6     |  |
| 100                                     | 1.15    | 8.80                   | 5          | 1.7     |  |
| 10                                      | 0.896   | 6.60                   | 2          | 1.0     |  |
| 1                                       | 0.734   | 5.12                   | 2          | 1.3     |  |
|   | Vapor P | ressures: Log P =      | ax + b     |         |  |
| 300°                                    | -0.127  | 4.66                   | 11         | 7       |  |
| 250                                     | -0.145  | 4.35                   | 7          | 4       |  |
| 200                                     | -0.171  | 4.02                   | 3          | 2       |  |
| 150                                     | -0.202  | 3.57                   | 4          | 2       |  |
| 100                                     | -0.245  | 2.95                   | 4          | 3       |  |

<sup>a</sup> Temperature deviations are in °C. Pressure deviations are in percentages. A deviation of 1° is equivalent to a pressure deviation of about 5%.

For ethyl carbonates: x = -7.5,  $10^{-4}T^2 = -0.4$ . For alkyl carbonates: x = -9.0,  $10^{-4}T^2 = -1.5$ . The slopes (a) of these lines vary inversely with the logarithm of the pressure (P):

For the ethyl carbonates: Log P = -4.21/a + 5.59.

For the alkyl carbonates: Log P = -4.21/a + 5.69.

By use of these equations for the slopes and the common points given above, equations may be calculated for boiling points at any desired pressure.

Densities, refractive indices, and viscosities. These physical properties were measured at  $20^{\circ}$  and at  $40^{\circ}$  (Table I). As reported in the previous paper (2), linear relationships were found between certain functions of these physical constants and the number of carbon atoms in the esters. Table IV shows equations for these relationships. These equations are highly useful, not only for calculating the properties of homologs not prepared but for checking the purity

# TABLE IV

Equations Relating Refractive Indices, Densities, and Viscosities to the Number of Carbon Atoms in Carbonates of Lactates ROCOOCH(CH<sub>3</sub>)COOR'

| P      | R,        | FOLIATION                                     | DEVI   | TIONS     |
|--------|-----------|---|--------|-----------|
| K      |           | LUATION                                       | Max.   | Average   |
| Ethyl  | n-Alkyl   | $1/(x + 10) = -0.773 n_{\rm D}^{20} + 1.1462$ | 0.0007 | 0.0002    |
| Ethyl  | n-Alkyl   | $1/(x + 10) = -0.741 n_{\rm p}^{40} + 1.095$  | 0.0005 | 0.0002    |
| Ethyl  | n-Alkyl   | $1/x = 0.583 d_4^{20} - 0.5019$               | 0.0017 | 0.0008    |
| Ethyl  | n-Alkyl   | $1/x = 0.618 d_4^{40} - 0.5253$               | 0.0020 | 0.0009    |
| Ethyl  | n-Alkyl   | $\log \eta_{20} = 0.0566 \ x + 0.161$         | 6.75   | $2.3^{b}$ |
| Ethyl  | n-Alkyl   | $\log \eta_{40} = 0.0495 \ x - 0.030$         | 3.3b   | 1.65      |
| R = R' | = n-Alkyl | $1/(x+8) = -0.954 n_{\rm p}^{20} + 1.4088$    | 0.0005 | 0.0002    |
|        | n-Alkyl   | $1/(x+8) = -0.954 n_{\rm p}^{40} + 1.4012$    | 0.0005 | 0.0002    |
|        | n-Alkyl   | $1/(x+1) = 0.498 d_4^{20} - 0.4238$           | 0.0005 | 0.0002    |
|        | n-Alkyl   | $1/(x+1) = 0.521 d_4^{40} - 0.4371$           | 0.0002 | 0.0002    |
|        | n-Alkyl   | $\log \eta_{20} = 0.0500 \ x + 0.240$         | 7.35   | 5.45      |
|        | n-Alkyl   | $\log \eta_{40} = 0.0424 \ x + 0.065$         | 3.80   | $2.6^{5}$ |

• Difference between calculated and observed values of the physical constants; methyl esters excluded. <sup>b</sup> Percentage deviation from the observed value. <sup>c</sup> Hexyl carbonate of hexyl lactate excluded; its deviation was .0037 at 20° and .0035 at 40°.

of those studied and the accuracy of physical measurements made on them. When such correlations of physical properties with molecular structure have been made for a sufficient number of families of compounds, broader and more fundamental relationships may become demonstrable.

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#### SUMMARY

Two homologous series of *n*-alkyl carbonates of *n*-alkyl lactates, ROCOOCH  $(CH_3)COOR'$ , were prepared, and several physical properties were determined. In one series R is ethyl and R' is *n*-alkyl; in the other R and R' are identical *n*-alkyl groups. Equations were developed which relate vapor pressures, boiling points, refractive indices, densities, and viscosities to the number of carbon atoms in the members of each series.

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